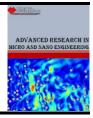


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Investigation Skin Friction Reduction Using Nano Bubble Injection on Flat Plates

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ABSTRACT

The movement of objects in a solution will form a drag force. These obstacles occur because of the interaction between the object and the surface of the fluid. The interaction between fluid and matter is caused by the frictional force between the object within the boundary layer. Nevertheless, to overcome drag, a lubrication layer is needed as a divider between the fluid and a shifting object's exterior. The observation above about the reduction of skin resistance was carried out by air injection to produce a cavitation layer within the boundary layer that produced a nano-sized bubble. The drag reduction phenomenon was investigated in experimental tanks to see the interaction of 50 μ m sized nanobubbles generated by carbon-ceramic tube on the surface of a 100 x 100 mm thick plate. This interaction is seen in the frictional force data on the plates captured by the load cell at a fluid velocity (U) 1 ms⁻¹ to 20 ms⁻¹ with 1 ms⁻¹ interval. The effect of nanobubbles is seen when the gas distribution increases at medium fluid velocity 7 ms⁻¹ < U < 13 ms⁻¹. Significant contraction exists because the nanobubbles are concentrated on the plate's surface due to its low slip characteristics, resulting in a maximum drag reduction of 85% in a skin friction ratio of 0.4 < *Cv* < 0.6.

Keywords:

Frictional force; lubrication; drag reduction; nanobubbles; gas distribution

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1. Introduction

Engineers in the past decade have contributed to the field of maritime research by investigating air lubrication techniques. The modern air lubrication method started with a study conducted by Sanders *et al.*, [1], McCormick and Bhattacharyya [2], which presented the first documentation about the reduction of drag using bubbles produced by electrolysis on a flat plate. The research opened the pathway for other investigation on the lubrication method using bubbles. Gas injection within the boundary layer below the plate producing micro-scale lubrication conducted by Aljallis *et al.*, [3] had shown that bubble injection could combat CO_2 emissions. Research into boundary layer bubble injection forms a lubrication method used to reduce drag without endangering the environment, namely ALDR (Air Layer Drag Reduction). ALDR method was later tested by Laberteaux *et al.*, [4] on model ships to examine further effects of bubbles on the boundary layer surface. The result had revealed that the ALDR technique or artificial air cavities could reduce skin friction by 60-70%. On the other hand, a different research on air lubrication method upon full-sized ships had been conducted by Deutsch *et al.*, [5] and Kodama *et al.*, [6].

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The size of the bubbles will positively affect the lubrication method. Kawamura *et al.,* [7] analyzed the bubble size effect by injecting air into a perforated plate. A 0.5mm hole can produce foamed bubbles with a diameter of 0.01mm, provide more significant drag reduction compared to bubbles measuring 0.5mm in diameter. Other research conducted by Yanuar *et al.,* [8] displays 50 microns size bubbles, or ultrafine bubbles could mitigate skin friction by 8% depending on the location of injection. Yanuar recommends placing an ultrafine bubble injector in a ratio of 1:0.83 from the entire length of the vessel. However, Jang *et al.,* [9] is concern about bubble injection as a lubrication method. Jang purposed that the power produced to generate the bubble is the same or higher than the bubble effect to reduce drag.

In addition to the development of lubrication technology, research on drag reduction can be seen when examining boundary layers that exist on the surface of objects. Within the boundary layer, several things can influence the magnitude of the reduction in fluid resistance by the difference in fluid velocity and its interaction with the boundary layer that causes fluid return. Lenaers *et al.*, [10] indicate a drag reduction by reducing skin friction by 12% to 18% as one of the possible factors. The same thing is indicated by turbulence fluid with a Reynold Number greater than 2500 in experiments conducted by Willert *et al.*, [11]. However, the reduction of skin friction is produced by the release of gas bubbles during turbulence. So, the benefits of cavitation bubbles become suitable for reducing friction resistance on the surface of objects.

Experimental research cannot be carried out in an open environment because of sound, light, waves, and pressure that affects bubble production. This effect was seen in the bubble bursts study due to atmospheric pressure of 0.01 to 0.1 MPa by Lin *et al.*, [12]. Of course, the experimental experiments in this manuscript aim to see the friction resistance conditions on the object's surface due to bubble injection on a flat plate. Continuing previous research by Yanuar *et al.*, [8] so that others can analyze the results of the effects of nanobubble injection with similar studies by Madavan *et al.*, [13], Kato *et al.*, [14], Deutsch *et al.*, [5], and Murai *et al.*, [15] which shows a reduction in drag due to micro-bubble injection of a flat plate at fluid velocity (U) 1 ms⁻¹ to 20 ms⁻¹.

2. Methodology

2.1 Experimental Analysis

In this study, a mathematical model is used to measure the skin friction ratio. The mathematical model uses several assumptions, as suggested by Latorre *et al.*, [16] and Webster [17]. Furthermore, the uncertainty in data collection reached 1.5%-2.5%, due to the influence of sound contamination of 3-5% and other external forces. Also, the following assumptions are applied:

- i. The exposure model the total resistance produced $R_T = R_n + R_p$ with V = constant.
- ii. The effect of pressure on the resistance does not affect the flat plate because the experiment is proceeded in a containment unit with constant pressure. Therefore, the following assumptions occurs $R_n = R_p$.

iii.
$$eta$$
 , a result of comparison of $rac{S_n}{S_p}$.

iv. The total of drag is $R_T = 0.5 \times Cf \times \rho SV^2$

With some conditions that have been mentioned above we could now see the possibility of the emerging drag that produce by fluid flow using these mathematical expressions:

$$R_{To} = R_{no} + R_{po} \tag{1}$$



The above states the total resistance on the surface of the flat plate without bubble injection to produce the overall of total resistance by the ratio of coated surface due to bubble production:

$$R_T = R_n + (1 - \beta)R_{po} + \beta(R_p)$$
⁽²⁾

Therefor to simplify the mathematical expression of total resistance, we could proceed with subtractions from Eq. (1) and (2) thus result in:

$$R_{To} - R_T = (R_{no} - R_n) + R_{po} - (1 - \beta)R_{po} - \beta(R_p)$$
(3)

Assuming the pressure resistance $R_n = R_p$, the total resistance can be expressed as $R_r = 0.5 \times Cf \times \rho SV^2$, the resulting mathematical equation could be seen as below:

$$\frac{R_{To} - R_T}{C_{fo}} = 0.5\rho V^2 \operatorname{S}\left[\left[1 - (1 - \beta)\right] - \beta(\alpha)\right]; \text{ respect of } a = 0.5\rho S V^2$$
(4)

By providing the corresponding a then we obtain:

$$\frac{R_{T_o} - R_T}{C_{f_o}} = a\beta - a\beta(\alpha)$$
(5)

The skin friction coefficient relationship between 2 different situations namely the use of nano bubble injection methods and normal conditions, can be seen in the following equation:

$$\alpha = 1 - \left(\frac{R_{To} - R_T}{C_{fo}(a \beta)}\right) = \frac{C_f}{C_{fo}}$$
(6)

Furthermore, the skin friction ratio is compared to the ratio of gas distribution or void fraction produced by turbulence under the flat plate. Turbulence occurs inside the boundary layer and is captured by the load cell in the form of sheer stress or τw as previously shown in a study by Yanuar *et al.*, [8]. So, it can be expressed as follows:

$$C_{v} = \frac{Q_{a}}{Q_{a} + Q_{w}} \tag{7}$$

where Qa acts as the volume of the gas flux and Qw as the boundary layer flow. All the following mathematical terminology above is explained in the nomenclature.



2.2 Experimental Setup

Table 1

This research aims to produce a skin friction ratio to show the percentage of drag reduction based on the velocity of the fluid by tap water with the characteristics of a density of 997 kg/m³, fluid viscosity reaching 1.002 mPa.s, and a temperature of 20 °C. Furthermore, the experiment is influenced by two regions, namely the area where the experiment takes place and fluid circulation. Fluid circulation is carried out on pipes with a length of 1000 mm to 2500 mm. The pipe's size that connects through the experimental tank is 6.3 mm and 11.8 mm in diameter. The pipe measurement is done with a micrometer and roll meter as a measuring instrument calibrated with an accuracy of 0.001. A centrifugal water pump also aids fluid circulation with a constant rotation speed of 0.2 MPa. The pressure monitoring process is also assisted with a pressure gauge mounted above the water pump. The centrifugal water pump aims to fill the experimental tank and help expel air from the experimental tank. The expulsion of air from the experimental tank required 7 hours due to limited pump strength. The purpose of air discharges is that contamination by pressure differences cannot occur in the experimental tank. In Table 1, we can see details of the experimental components of the test environment of circulation and nanobubbles production.

Table 1				
Nanobubble drag reduction system details				
NBDR system details	Unit	Main Hull		
Gas Pressure	Мра	0.2		
Gas Flux Injection Rate	Qa (m³/min)	2.640		
Bubble Diameter	d _b , mm	50 microns		
Ejector total	-	1 (35 mm in diameter)		
Hole Diameter	d(mm)	18		
Water Salinity	ppt	0.5-1		
Water Temperature	°C	20		
Height	ha, (mm)	2000		
Width	wa (mm)	500		
Length	A_a (mm ²)	2000		
Distance from injector	Xf,m	0.06		

The research tank conducted with three steps experiment; First of all, filling the tank with tap water to carry out an analysis and inspection of the drag that occurs using 1 type of fluid as stated above and the investigation conducted through three different ranges of fluid flow speeds. The first condition is fluid velocity 1 ms⁻¹ < U < 6 ms⁻¹ for the low-speed category, the second fluid velocity 7 ms⁻¹ < U < 13 ms⁻¹ as the medium speed category, and 14 ms⁻¹ < U < 20 ms⁻¹ with the high-speed category. For restricting additional gas effect, the experiment's tap water is vacuumed by a vacuum pump, 8 hours before conducting any experimental procedure. Water used after the trial session is disposed of from the test tank, left in a separate tank for 1 hour, and vacuumed before conducting another experiment. The piping system used can be seen clearly in Figure 1.

Finally, in the experiment stage, 50 μ m gas bubbles produced by gas flowed through the compressor, the size and method of bubble production have been carried out in previous experiments on the research by Yanuar *et al.*, [8]. The injector used is a modification of a carbon-ceramic tube and a venturi pipe with a diameter of 18 mm to concentrate a stable gas distribution with a constant distribution speed of 11 ms⁻¹. These specifications can be seen more clearly in Figure 2. During the gas distribution process as shown in Figure 3, the flat plate used is connected to a load cell with an SWCM 500 g type. The load cell captures shear stress along the flat plate produced during the lubrication process. The data obtained is then processed by mathematical analysis to produce



two graphs, which will be discussed in the next section. The two diagrams explain the correlation between the coefficient of skin friction and the ratio of nanobubble distribution or void fraction in 20 different fluid velocity. Another graph is showing the relationship between the percentages of drag reduction and nanobubble distribution ratio in respect of fluid flow velocity.

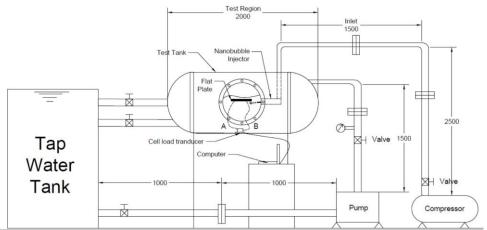


Fig. 1. Experimental of nanobubble distribution pipeline system

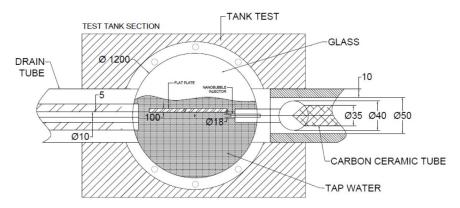


Fig. 2. Intersection of test tank section on nanobubble injector

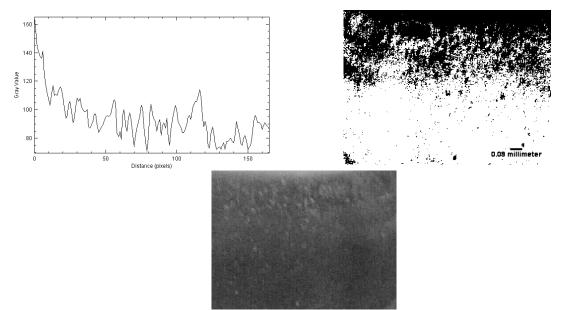


Fig. 3. Nanobubble distribution below flat plates



3. Results & Discussion

Figure 4(a), (b) and (c) obtained from the gas distribution process in the carbon-ceramic tube. The material helps the entry of air in the boundary layer to form 50 micron-sized bubbles that go at a speed of $1 \text{ ms}^{-1} < U < 20 \text{ ms}^{-1}$. Previous research on bubble injection has been carried out by Madavan *et al.*, [13], Kato *et al.*, [14], Deutsch *et al.*, [5], and Murai *et al.*, [15]. In the discussion of the results of their research, it appears that the development of bubble injection research to reduce drag can be implemented in 3 ways, namely, reducing obstacles in the pipeline, the environmental development of marine life, and the lubrication system on ships. Based on Figure 4(a) shows that the fluid velocity affects the gas distribution ratio and the reduction of the skin friction coefficient ratio. It can be seen from Figure 4(a) that the effectiveness of the gas distribution ratio which takes time to collect under the plate and serves as bubble lubrication in the boundary layer. The increase occurs when Cv is in the range of 0.5 to 1; this is because the gas distribution has expanded below the plate's surface.

However, it is not enough to add to the reduction in the skin friction ratio. The findings show that at that time, the bubble is fused with other bubbles. Resulting in the formation of micro-sized bubbles. So that when the fluid velocity is in the range of $1 \text{ ms}^{-1} < U < 6 \text{ ms}^{-1}$, the maximum drag reduction that can be obtained is 60.5%, with a reduction in the skin friction ratio of 0.595. Other results are seen in Figure 4(b), in contrast to fluid velocity shown by 4a used in the range of 6 ms⁻¹ < U <13 ms⁻¹. In addition to the speed range, the difference is seen in the skin friction ratio reduction, which increased by 20.2%. The decrease is because nanobubbles can spread even faster at that speed. Supported by the experiments of Yanuar *et al.*, [8], this is due to the ratio of gas distribution to the speed and the distribution of bubbles in synchronous flow. Reckon we compared with a study by Murai *et al.*, [15], which can only maintain the efficiency of drag reduction by 58% when reducing skin friction ratio is in the range of 0.2-0.4. At the same time, this study can maintain the reduction of skin friction in the range of 0.4-0.85. A drastic increase even though the fluid speed range is the same. Therefore, nanobubbles become more effective than microbubbles.

Nevertheless, this is caused by different bubble characteristics. In a study conducted by Deutsch *et al.*, [5], microbubbles have resistance to low-pressure gradient differences, causing bubbles to erupt more quickly and easy to slip against the plate's surface. The cause does not happen a lot when using nanobubbles. Nanobubbles' characteristics guarantee the bubbles to endure the resistance of pressure difference, as discussed in Wang *et al.*, [18]. In addition to the graph in Figure 4(b), the reduction in skin friction coefficient begins to show stability with an increase in the percentage of drag reduction 82% with a maximum reduction ratio of skin friction coefficient 0.8704. Finally, in Figure 4(c), the percentage of skin friction coefficient ratio has decreased. The decrease occurred because of fluid velocity flow in the experimental apparatus passing quickly.

Consequently, bubbles are too scattered in the test tank and hard to do their job as air lubrication is stated according to the data shown. Drag reduction has decreased again by 13% compared to the speed of 6 ms⁻¹ <U <13 ms⁻¹. On the other hand, drag reduction still occurs at the speed of 14 ms⁻¹ <U <20 ms⁻¹, although the ratio of the skin friction coefficient only reaches a 0.75 maximum at 16 ms⁻¹. Notwithstanding, as a breakthrough, this study succeeded in maintaining drag efficiency up to 75% above the speed of 13 ms⁻¹ compared to similar studies conducted by Madavan *et al.*, [13].



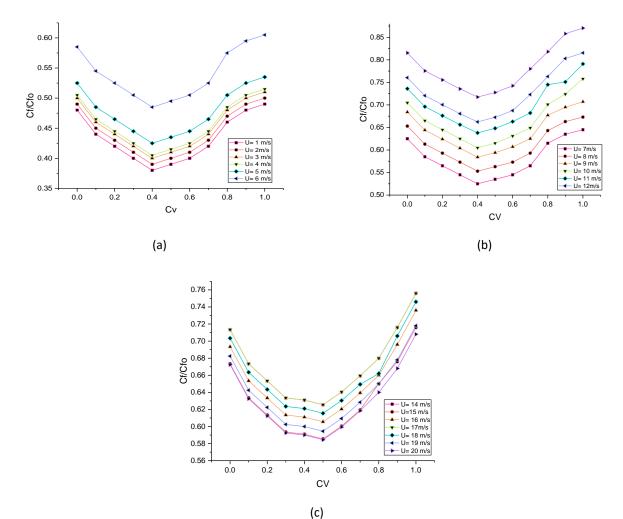


Fig. 4. The coefficient of skin friction and the ratio of nanobubble distribution, (a) fluid velocity $1 \text{ ms}^{-1} < U < 6 \text{ ms}^{-1}$, (b) 7 ms⁻¹ $< U < 13 \text{ ms}^{-1}$, and (c) 14 ms⁻¹ $< U < 20 \text{ ms}^{-1}$

4. Conclusions

Based on the results that was discussed in the previous session. The research can conclude three important points:

- i. When the fluid velocity is 1 ms-1 <U <6 ms-1, the maximum drag reduction percentage is 60.5% due to the gas distribution ratio reduction, which requires time to collect under the flat plate and function as lubrication. Drag reduction at this speed can be seen in comparison with the results of the study of Murai *et al.*, [15].
- ii. The appropriate speed for using nanobubbles for a maximum drag reduction of 85% is found in fluid velocities in the range of 6 ms-1 <U <13 ms-1. Compared to the results of the study of Deutsch *et al.*, [5], and can maintain the lubricating effect of nanobubbles even though fluid flow rates are in the range of 14 ms-1 <U <20 ms-1 by 75% shown by Figure 5.</p>
- iii. Characteristics of bubbles that can maintain their shape despite pressure differences are useful for reducing resistance and increasing the reduction ratio of resistance.



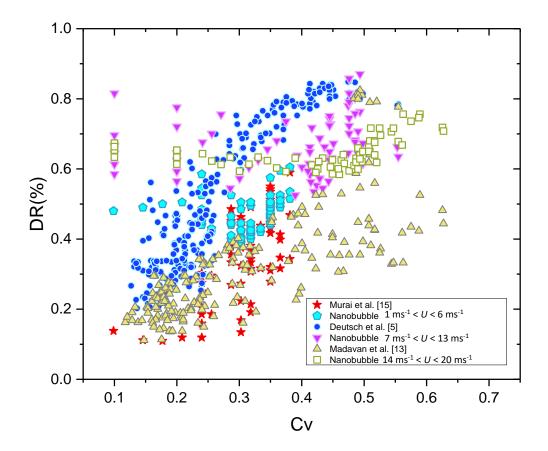


Fig. 5. Comparison of experimental results using bubbles as a lubrication method to reduce resistance or drag reduction on flat plates

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