



Journal of Advanced Research in Computing and Applications

Journal homepage:
<https://akademiabaru.com/submit/index.php/arca/index>
ISSN: 2462-1927



Analysis of Different Deep Learning Networks for Estimating the Tensile Strength of Self-Compacting Concrete Containing Recycled Aggregates

Jesús de Prado Gil¹, Rebeca Martínez-García¹, Víctor Baladrón-Blanco^{1,*}, Covadonga Palencia², Pablo Gutiérrez-Rodríguez³, Jesús Lozano-Arias⁴, José Francisco Fernández-Órdenes¹, Fernando J. Fraile-Fernández¹

¹ Department of Mining Technology, Topography, and Structures, University of León. Campus of Vegazana s/n, 24071 León, Spain

² Department of Applied Physics, Campus de Vegazana s/n, University of León, 24071 León, Spain

³ Department of Management and Business Economics, University of León. Campus of Vegazana s/n, 24071 León, Spain

⁴ Department of Electrical and Systems Engineering and Automatics, University of León. Campus of Vegazana s/n, 24071 León, Spain

ARTICLE INFO

Article history:

Received 9 January 2025

Received in revised form 5 February 2025

Accepted 28 February 2025

Available online 10 March 2025

Keywords:

Machine-learning; Concrete; Tensile strength; SCC; recycling; materials

ABSTRACT

The composition of self-compacting concrete (SCC) contains 60–70% coarse and fine aggregates, which are replaced by construction waste, such as recycled aggregates (RA). However, the complexity of its structure requires a time-consuming mixed design. In order to solve this problem this writing evaluates and contrasts the performance of various deep learning models (Levenberg–Marquardt (LM), Bayesian regularization (BR), and Scaled Conjugate Gradient Backpropagation (SCGB) in predicting the tensile strength of SCC incorporating RA. Experimental data sourced from existing literature were used to create test, training, and validation sets. A range of artificial intelligence models and optimization algorithms were explored to train these networks, with adjustments made to their architectures and parameters. The models were assessed using the mean squared error (MSE) and the correlation coefficient (R). The results demonstrated that all three models achieved optimal accuracy; however, the BR model outperformed the others, with an R value of 0.91 and an MSE of 0.2087, surpassing the performance of LM and SCG. Thus, BR was identified as the most effective model for predicting the tensile strength (TS) of SCC with RA at 28 days. The results revealed patterns that offer valuable insights into the relative efficacy of the models, advancing the understanding of how deep learning can be applied to predict concrete properties. This study serves as a strong reference point for researchers and building industry professionals.

1. Introduction

Concrete most influential mechanical property is the tensile strength (TS), critically impacting its performance in structural applications. Moreover, this becomes more critical in the case of self-compacting concretes (SCC) with recycled aggregates (RA). Accurate prediction of this property is essential for ensuring the safety and durability of structures built with this innovative material. SCC

* Corresponding author.

Email address: vbalb@unileon.es (Víctor Baladrón-Blanco)

is regarded as innovative due to its (1) ease of use in confined spaces where concrete placement is challenging, (2) reduction of noise pollution, and (3) enhanced fillability and construction speed [1-3]. In recent years, deep learning (DL) models have been applied to predict the TS of RA-SCC, leveraging their capacity to identify specific features, extract complex patterns, and learn nonlinear relationships from large datasets. However, few studies have focused explicitly on using DL techniques to predict the TS of SCC with RA. This research aims to compare various deep learning models to identify the most effective approach for calculating the TS of RA-SCC using artificial neural networks (ANN), before this concrete were made, only knowing the mix that will be used.

1.1 Hypothesis

Deep learning models, such as ANN, can predict the TS of SCC with RA with greater accuracy than traditional methods. Furthermore, optimizing specific architectures and parameters is anticipated to enhance the performance and robustness of deep learning models in this context.

2. Methodology

2.1 Data collection

The data were gathered from a range of research papers. Table 1 presents 381 different concrete mixes that encompass the TS of SCC with RA, utilizing various variables such as water (W), cement (C), admixtures (A), coarse aggregates (CA), fine aggregates (FA), and superplasticizer (SP). The database incorporates reference numbers for the total number of research articles, author citations, the amount of data provided for each article (#data), and the percentage of the overall dataset (%data).

Table 1

Description of data collected

No	Reference	mixture	% data	No	Reference	mixture	% data
1	Ali and Al-Tersawy [4]	18	4.73	22	Nieto <i>et al.</i> , [5]	22	5.78
2	Aslani <i>et al.</i> , [6]	15	3.94	23	Nili <i>et al.</i> , [7]	10	2.63
3	Babalola <i>et al.</i> , [8]	14	3.68	24	Pan <i>et al.</i> , [9]	6	1.57
4	Bahrami <i>et al.</i> , [10]	10	2.63	25	Revathi <i>et al.</i> , [11]	5	1.31
5	Behera <i>et al.</i> , [12]	6	1.57	26	Revilla-Cuesta <i>et al.</i> , [13]	5	1.31
6	Chakkamalayath <i>et al.</i> , [14]	6	1.57	27	Sadeghi-Nik <i>et al.</i> , [15]	12	3.15
7	Duan <i>et al.</i> , [16]	10	2.63	28	Señas <i>et al.</i> , [17]	6	1.57
8	Fiol <i>et al.</i> , [18]	12	2.33	29	Sharifi <i>et al.</i> , [19]	6	1.57
9	Gesoglu <i>et al.</i> , [20]	24	6.3	30	Sherif and Ali [21]	15	3.94
10	Grdic <i>et al.</i> , [22]	3	0.79	31	Silva <i>et al.</i> , [23]	5	1.31
11	Güneyisi <i>et al.</i> , [24]	5	1.31	32	Singh <i>et al.</i> , [25]	12	3.15
12	Guo <i>et al.</i> , [26]	11	2.89	33	Sun <i>et al.</i> , [27]	10	2.63
13	Katar <i>et al.</i> , [28]	4	1.05	34	Surendar <i>et al.</i> , [29]	7	1.84
14	Khodair <i>et al.</i> , [30]	20	5.25	35	Tang <i>et al.</i> , [31]	5	1.31
15	Kou & Poon [32]	13	3.41	36	Thomas <i>et al.</i> , [33]	4	1.05
16	Krishna <i>et al.</i> , [34]	5	1.31	37	Tuyan <i>et al.</i> , [35]	12	3.15
17	Kumar <i>et al.</i> , [36]	4	1.05	38	Uygunoğlu <i>et al.</i> , [37]	8	2.10
18	Long <i>et al.</i> , [38]	4	1.05	39	Wang <i>et al.</i> , [39]	5	1.31
19	Mahakavi and Chithra [40]	25	6.56	40	Yu <i>et al.</i> , [41]	3	0.79
20	Manziz [42]	4	1.05	41	Zhou <i>et al.</i> , [43]	6	1.57
21	Martínez-García <i>et al.</i> , [44]	4	1.05	Total		381	100

Table 2 displays the statistical characteristics, including minimum, maximum, mean, median, mode, and standard deviation, of specific input variables (W, C, A, CA, W, FA and SP). These variables were utilized to model the TS of SCC with RA using DL techniques.

Table 2

Minimum, mean and maximum values of input and output variables

Variables	Abbreviation	Minimum	Mean	Maximum
Input	Cement	C	78.00	368.73
	Additives	A	0.00	138.27
	Water	W	45.50	167.29
	Fine aggregates	FA	532.20	844.71
	Coarse aggregates	CA	328.00	196.05
	Superplasticizers	SP	0.00	5.07
Output	Tensile strength	TS	0.96	3.52

2.2 Data visualization

Relationships among the input characteristics (independent variables), which will be the different components of the concrete (C, W, FA, CA, SP), and the output variable, TS of SCC with RA, were analyzed to assess the relationships among the different characteristics. This statistical evaluation aids in optimizing predictive models [45] by enhancing the accuracy of predictions. To achieve this, a Pearson correlation matrix was constructed to examine the correlations between the independent variables. Notably, none of the correlations exceeded 0.80, indicating the absence of multicollinearity [46,47].

Table 3

Division of the data for model testing

Step	Percentage %	No. of samples
Levenberg-Marquardt Algorithm (LM)		
Training	60	229
Validation	10	38
Test	30	114
Total	100	381
Bayesian Regularization (BR)		
Training	70	267
Validation	-	0
Test	30	114
Total	100	381
Back propagation scaled conjugate gradient (SCGB)		
Training	60	229
Validation	10	38
Test	30	114
Total	100	381

2.3 Artificial Neural Networks (ANNs)

DL is a subgroup of machine learning (ML) that enables the calculation of multilayer neural networks. The primary distinction between ML and DL lies in their approaches to feature extraction and classification: DL performs both tasks automatically, while in ML, feature extraction must be conducted separately, with the machine handling classification and prediction [48].

Artificial neural networks (ANNs) are mathematical or computational models inspired by the complex biological neural networks of the human brain [49]. They are utilized to process information and execute machine learning tasks, particularly in artificial intelligence applications that tackle problems of greater complexity [50]. Each ANN operates using its own specific algorithm tailored to its type. In the context of this article, three algorithms were analyzed and compared: LM, BR, and SCGB

2.3.1 Levenbert-Marquardt Algorithm

This algorithm serves as a training method for ANNs, providing information and control before an event occurs. It consists of a series of iterations designed to locate the minimum of a multivariate function represented as the sum of squares of nonlinear real-valued functions [51,52]. Although this approach generally demands greater memory resources, it usually results in faster implementation times.

2.3.2 Bayesian Regularization

BR is a technique for training neural networks that mitigates overfitting by incorporating probability distributions into the model parameters. Bayesian regularized artificial neural networks (BRANNs) can reduce or even eliminate the need for extensive cross-validation [53].

2.3.3 Conjugate scaled gradient of back propagation

This algorithm is employed to train type-independent neural networks, optimizing weights and biases. It integrates the conjugate gradient method with error backpropagation to enhance both efficiency and convergence speed in the DL process [54]. During each iteration, the design parameters are updated independently, a crucial factor for the algorithm's success. This feature represents a significant advantage of line search-based algorithms [55].

2.4 Model validation

2.4.1 Division of the data set

The network was organized into three distinct phases: training, validation, and testing. During the training phase, 10 neurons were selected for the hidden layer. The data were randomly allocated according to predetermined percentages, with 60% designated for training, 10% for validation, and 30% for testing. This allocation resulted in 229 examples for training, 38 examples for validation, and 114 examples for testing. Since BR (BR) does not necessitate a validation phase, the number of samples used for training and testing was adjusted to 267 and 114, respectively. This adjustment is due to the fact that validation typically serves as a form of regularization, while the BR algorithm incorporates its own validation mechanism.

2.5 Model evaluation

Training, validation, and testing are the three essential phases of artificial neural networks (ANNs). During the training phase, the model undergoes multiple iterations until the desired outcomes are achieved. Errors identified in the validation phase are detected during training [56]. ANNs typically consist of multiple layers, including an input/output layer that contains the input and

output data. Depending on the architecture, there may be one or more hidden layers between these layers, composed of neurons interconnected by weights. The output of each neuron is determined by its activation function, which can take various forms. Nonlinear activation functions, such as sigmoid and step functions, are frequently employed [57].

The initial step in constructing an ANN model is selecting the most suitable architecture. Subsequently, data are entered into the chosen model, specifying the inputs and outputs. Finally, the activation function, the number of layers, the number of hidden layers, and the number of neurons in each hidden layer must be selected empirically [58,59]. In this study, a feedforward backpropagation neural network was utilized, and three algorithms—LM, BR, and SCGB—were employed and compared. The design and execution of the network were performed using MATLAB software.

The LM algorithm generally requires more memory but takes less time for training. Training concludes when generalization ceases to improve, indicated by an increase in the mean square error of the validation samples. In contrast, BR, while slower, offers robust generalization capabilities for complex, small, or noisy datasets. Adaptive weight reduction facilitates the completion of training (regularization). Conversely, the SCGB Gradient backpropagation algorithm utilizes less memory than the LM algorithm. Training automatically terminates when generalization stops improving, as evidenced by an increase in the mean square error of the validation samples [58,60-62].

Using the ANN tool for neural network development, the performance of the models was assessed through two metrics: the Correlation Coefficient (R) and Mean Squared Error (MSE) [63,64]. Regression serves as a key evaluation metric for assessing the accuracy of the overall network. The correlation between the actual outputs and the predicted targets was quantified using R-values, where an R of 1 indicates a strong relationship, while an R of 0 signifies a random relationship [65,66]. The Mean Squared Error represents the average squared difference between the actual results and the estimated values, with lower values indicating better performance; a value of zero indicates no error.

3. Results and Discussion

The model has been implemented using three algorithms as a basis: LM, BR and SCGB independently and then their results were compared and analyzed.

3.1 Levenberg-Marquardt algorithm

The network was trained repeatedly to identify the most suitable model, utilizing 10 neurons for performance evaluation. This process generated lines of varying colors representing training, validation, and testing phases. The performance criteria results indicate that the model is effective in predicting the TS of SCC with RA.

3.2 Bayesian Regularization

BR approach, the model was trained with an equal number of neurons, acknowledging that this algorithm incorporates a built-in validation mechanism during the training process. The results for R and MSE performance parameters for both the training and testing phases indicate that the model trained with BR demonstrates excellent accuracy in predicting the TS of SCC with RA.

3.3 Conjugate Gradient Scaled of back propagation

Training the model using this algorithm with 10 neurons revealed its performance, yielding an overall R-value of 0.64. This indicates that the correlation deviates significantly from a linear fit, confirming that the model's predictive ability for the TS of SCC with RA is below average. The results of the performance parameters, including the R-value MSE for the overall model, as well as for training, validation, and testing, suggest that SCGB backpropagation is a less effective algorithm compared to LM and BR for predicting the TS of recycled aggregate SCC

3.4 Comparison of the results of the LR, BR and SCGB approaches

Comparisons between the three algorithms were conducted by evaluating the experimental outcome against the ANN-predicted values. Figure 1 demonstrates that the quantities predicted for the TS values by all three algorithms show a good correlation with the experimental data. However, larger deviations between the two lines indicate a greater error between predicted and actual results. Figure 2 presents the total R-values and root mean square for the three algorithms. The BR approach outperformed the others, particularly when dealing with data heterogeneity, as it allows for strong generalization in complex datasets [68]. Overall, BR emerged as the most accurate algorithm, with a predictive accuracy exceeding 90% for the TS of SCC with RA, outperforming both LM and SCGB.

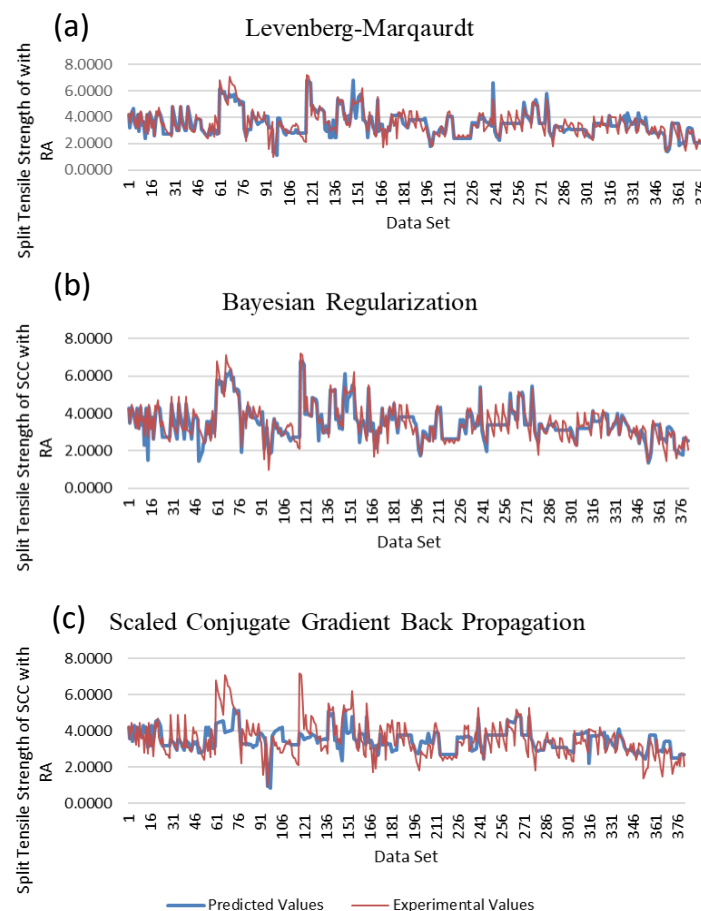


Fig.1. Comparison of experimental and predicted values for the ANN algorithms: LM, BR, and SCGB

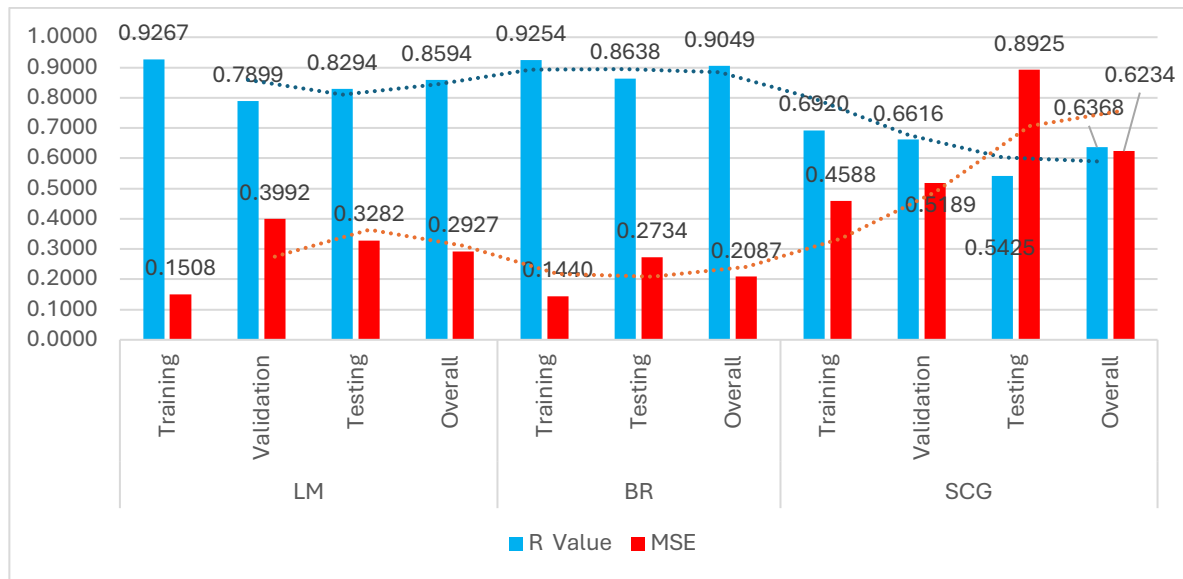


Fig. 2. R and MSE of the LM, BR and SCGB algorithm

3.5 Sensitivity analysis

C (30.07%), FA (22.83%), and A (22.08%) were the primary contributors to the TS of SCC with RA. Shang *et al.*, [67] emphasize that C is a crucial factor in predicting TS for SCC with RA. The enter variables of SP and CA contributed 9.61% and 13.02% respectively, to the TS evaluation (Figure 3). In contrast, W had the least influence on predicting TS for SCC with RA, contributing only 2.39%, a result that aligns with previous studies [67].

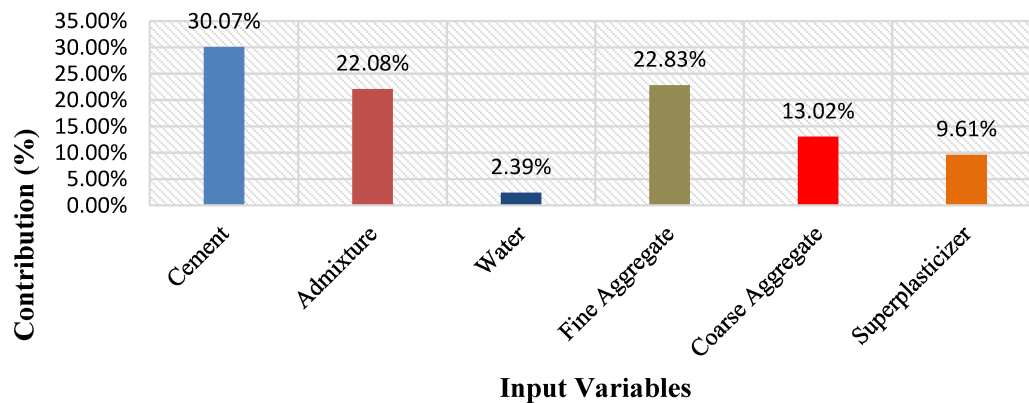


Fig. 3. Contribution of input variables to the slit TS of SCC with RA in the BR approach

4. Conclusion

For the training of the LM, BR, and SCGB models, 381 samples were collected from scientific journals and arbitrarily divided into 60% for training (267 samples), 10% for validation (38 samples), and 30% for testing (114 samples). However, to make the BR algorithm work, the samples were split into 30% for testing and 70% for training, as validation is integrated into the training phase. The overall accuracy of each algorithm after training and testing was 85% for LM, 91% for BR, and 64% for SCGB, with MSE values of 0.2927, 0.2087, and 0.6234, respectively. The SCGB algorithm had the lowest R-value and the highest MSE, indicating it was a poor model for predicting the TS of

SCC with RA. BR, on the other hand, achieved the lowest MSE (0.2087) compared to LM and SCGB, and its correlation coefficient ($R = 90\%$) demonstrated that it is a strong model, suitable for predicting the 28-day TS of SCC with RA. Sensitivity analysis revealed that cement (30.07%) was the most significant input variable in predicting the 28-day TS of SCC with RA, while water had the least influence (2.39%).

References

- [1] Althoey, Fadi, Osama Zaid, Jesús de-Prado-Gil, Covadonga Palencia, Elias Ali, Ibrahim Hakeem, and Rebeca Martínez-García. "Impact of sulfate activation of rice husk ash on the performance of high strength steel fiber reinforced recycled aggregate concrete." *Journal of Building Engineering* 54 (2022): 104610. <https://doi.org/10.1016/j.jobe.2022.104610>
- [2] Nikbin, I. M., M. H. A. Beygi, M. T. Kazemi, J. Vaseghi Amiri, S. Rabbanifar, E. Rahmani, and S. Rahimi. "A comprehensive investigation into the effect of water to cement ratio and powder content on mechanical properties of self-compacting concrete." *Construction and Building Materials* 57 (2014): 69-80. <https://doi.org/10.1016/j.conbuildmat.2014.01.098>
- [3] Zaid, Osama, and Syed Roshan Zamir Hashmi. "Experimental study on mechanical performance of recycled fine aggregate concrete reinforced with discarded carbon fibers." *Frontiers in Materials* 8 (2021): 771423. <https://doi.org/10.3389/fmats.2021.771423>
- [4] Ali, Esraa Emam, and Sherif H. Al-Tersawy. "Recycled glass as a partial replacement for fine aggregate in self compacting concrete." *Construction and Building Materials* 35 (2012): 785-791. <https://doi.org/10.1016/j.conbuildmat.2012.04.117>
- [5] Nieto, D., E. Dapena, P. Alaejos, J. Olmedo, and D. Pérez. "Properties of self-compacting concrete prepared with coarse recycled concrete aggregates and different water: cement ratios." *Journal of Materials in Civil Engineering* 31, no. 2 (2019): 04018376. [https://doi.org/10.1061/\(ASCE\)MT.1943-5533.0002566](https://doi.org/10.1061/(ASCE)MT.1943-5533.0002566)
- [6] Aslani, Farhad, Guowei Ma, Dominic Law Yim Wan, and Gojko Muselin. "Development of high-performance self-compacting concrete using waste recycled concrete aggregates and rubber granules." *Journal of Cleaner Production* 182 (2018): 553-566. <https://doi.org/10.1016/j.jclepro.2018.02.074>
- [7] Nili, Mahmoud, Hossein Sasanipour, and Farhad Aslani. "The effect of fine and coarse recycled aggregates on fresh and mechanical properties of self-compacting concrete." *Materials* 12, no. 7 (2019): 1120. <https://doi.org/10.3390/ma12071120>
- [8] Babalola, O. E., P. O. Awoyera, M. T. Tran, D-H. Le, O. B. Olalusi, A. Vilorio, and D. Ovallos-Gazabon. "Mechanical and durability properties of recycled aggregate concrete with ternary binder system and optimized mix proportion." *Journal of Materials Research and Technology* 9, no. 3 (2020): 6521-6532. <https://doi.org/10.1016/j.jmrt.2020.04.038>
- [9] Pan, Zhihong, Juanlan Zhou, Xin Jiang, Yidong Xu, Ruoyu Jin, Jian Ma, Yuan Zhuang et al. "Investigating the effects of steel slag powder on the properties of self-compacting concrete with recycled aggregates." *Construction and Building Materials* 200 (2019): 570-577. <https://doi.org/10.1016/j.conbuildmat.2018.12.150>
- [10] Bahrami, Nasrollah, Mehdi Zohrabi, Seyed Ali Mahmoudy, and Mahmood Akbari. "Optimum recycled concrete aggregate and micro-silica content in self-compacting concrete: Rheological, mechanical and microstructural properties." *Journal of building Engineering* 31 (2020): 101361. <https://doi.org/10.1016/j.jobe.2020.101361>
- [11] Revathi, P., R. S. Selvi, and S. S. Velin. "Investigations on fresh and hardened properties of recycled aggregate self compacting concrete." *Journal of The Institution of Engineers (India): Series A* 94 (2013): 179-185. <https://doi.org/10.1007/s40030-014-0051-5>
- [12] Behera, Monalisa, A. K. Minocha, and S. K. Bhattacharyya. "Flow behavior, microstructure, strength and shrinkage properties of self-compacting concrete incorporating recycled fine aggregate." *Construction and Building Materials* 228 (2019): 116819. <https://doi.org/10.1016/j.conbuildmat.2019.116819>
- [13] Revilla-Cuesta, Victor, Vanesa Ortega-Lopez, Marta Skaf, and Juan Manuel Manso. "Effect of fine recycled concrete aggregate on the mechanical behavior of self-compacting concrete." *Construction and Building Materials* 263 (2020): 120671. <https://doi.org/10.1016/j.conbuildmat.2020.120671>
- [14] Chakkamalayath, Jayasree, Antony Joseph, Hussain Al-Baghli, Omar Hamadah, Danah Dashti, and Noura Abdulmalek. "Performance evaluation of self-compacting concrete containing volcanic ash and recycled coarse aggregates." *Asian Journal of Civil Engineering* 21 (2020): 815-827. <https://doi.org/10.1007/s42107-020-00242-2>
- [15] Sadeghi-Nik, Aref, Javad Berenjian, Sahar Alimohammadi, Omid Lotfi-Omran, Adel Sadeghi-Nik, and Mahmood Karimaei. "The effect of recycled concrete aggregates and metakaolin on the mechanical properties of self-

- pcompacting concrete containing nanoparticles."
- Iranian Journal of Science and Technology, Transactions of Civil Engineering*
- 43 (2019): 503-515.
- <https://doi.org/10.1007/s40996-018-0182-4>
- [16] Duan, Zhenhua, Amardeep Singh, Jianzhuang Xiao, and Shaodan Hou. "Combined use of recycled powder and recycled coarse aggregate derived from construction and demolition waste in self-compacting concrete." *Construction and Building Materials* 254 (2020): 119323. <https://doi.org/10.1016/j.conbuildmat.2020.119323>
- [17] Señas, Lilia, Carla Priano, and Silvina Marfil. "Influence of recycled aggregates on properties of self-consolidating concretes." *Construction and Building Materials* 113 (2016): 498-505. <https://doi.org/10.1016/j.conbuildmat.2016.03.079>
- [18] Fiol, F., C. Thomas, C. Muñoz, V. Ortega-López, and J. M. Manso. "The influence of recycled aggregates from precast elements on the mechanical properties of structural self-compacting concrete." *Construction and building materials* 182 (2018): 309-323. <https://doi.org/10.1016/j.conbuildmat.2018.06.132>
- [19] Sharifi, Yasser, Mahmoud Houshiar, and Behnam Aghebati. "Recycled glass replacement as fine aggregate in self-compacting concrete." *Frontiers of Structural and Civil Engineering* 7 (2013): 419-428. <https://doi.org/10.1007/s11709-013-0224-8>
- [20] Gesoglu, Mehmet, Erhan Güneyisi, Hatice Öznur Öz, Ihsan Taha, and Mehmet Taner Yasemin. "Failure characteristics of self-compacting concretes made with recycled aggregates." *Construction and Building Materials* 98 (2015): 334-344. <https://doi.org/10.1016/j.conbuildmat.2015.08.036>
- [21] Ali, Esraa Emam, and Sherif H. Al-Tersawy. "Recycled glass as a partial replacement for fine aggregate in self compacting concrete." *Construction and Building Materials* 35 (2012): 785-791. <https://doi.org/10.1016/j.conbuildmat.2012.04.117>
- [22] Grdic, Zoran Jure, Gordana A. Toplicic-Curcic, Iva M. Despotovic, and Nenad S. Ristic. "Properties of self-compacting concrete prepared with coarse recycled concrete aggregate." *Construction and Building Materials* 24, no. 7 (2010): 1129-1133. <https://doi.org/10.1016/j.conbuildmat.2009.12.029>
- [23] Silva, R. V., J. De Brito, and R. K. Dhir. "Properties and composition of recycled aggregates from construction and demolition waste suitable for concrete production." *Construction and Building Materials* 65 (2014): 201-217. <https://doi.org/10.1016/j.conbuildmat.2014.04.117>
- [24] Güneyisi, Erhan, Mehmet Gesoğlu, Zeynep Algin, and Halit Yazıcı. "Effect of surface treatment methods on the properties of self-compacting concrete with recycled aggregates." *Construction and Building Materials* 64 (2014): 172-183. <https://doi.org/10.1016/j.conbuildmat.2014.04.090>
- [25] Singh, Amardeep, Sumit Arora, Vaibhav Sharma, and Bavita Bhardwaj. "Workability retention and strength development of self-compacting recycled aggregate concrete using ultrafine recycled powders and silica fume." *Journal of Hazardous, Toxic, and Radioactive Waste* 23, no. 4 (2019): 04019016. [https://doi.org/10.1061/\(ASCE\)HZ.2153-5515.0000456](https://doi.org/10.1061/(ASCE)HZ.2153-5515.0000456)
- [26] Guo, Zhanggen, Tao Jiang, Jing Zhang, Xiangkun Kong, Chen Chen, and Dawn E. Lehman. "Mechanical and durability properties of sustainable self-compacting concrete with recycled concrete aggregate and fly ash, slag and silica fume." *Construction and Building Materials* 231 (2020): 117115. <https://doi.org/10.1016/j.conbuildmat.2019.117115>
- [27] Sun, Chang, Qiuyi Chen, Jianzhuang Xiao, and Weidong Liu. "Utilization of waste concrete recycling materials in self-compacting concrete." *Resources, Conservation and Recycling* 161 (2020): 104930. <https://doi.org/10.1016/j.resconrec.2020.104930>
- [28] Katar, Ihab, Yasser Ibrahim, Mohammad Abdul Malik, and Shabir Hussain Khahro. "Mechanical properties of concrete with recycled concrete aggregate and fly ash." *Recycling* 6, no. 2 (2021): 23. <https://doi.org/10.3390/recycling6020023>
- [29] Surendar, M., G. Beulah Gnana Ananthi, M. Sharaniya, M. S. Deepak, and T. V. Soundarya. "Mechanical properties of concrete with recycled aggregate and M- sand." *Materials Today: Proceedings* 44 (2021): 1723-1730. <https://doi.org/10.1016/j.matpr.2020.11.896>
- [30] Khodair, Yasser. "Self-compacting concrete using recycled asphalt pavement and recycled concrete aggregate." *Journal of Building Engineering* 12 (2017): 282-287. <https://doi.org/10.1016/j.jobbe.2017.06.007>
- [31] Tang, W. C., P. C. Ryan, H. Z. Cui, and W. Liao. "Properties of Self-Compacting Concrete with Recycled Coarse Aggregate." *Advances in Materials Science and Engineering* 2016, no. 1 (2016): 2761294. <https://doi.org/10.1155/2016/2761294>
- [32] Kou, S. C., and Chi Sun Poon. "Properties of self-compacting concrete prepared with coarse and fine recycled concrete aggregates." *Cement and Concrete composites* 31, no. 9 (2009): 622-627. <https://doi.org/10.1016/j.cemconcomp.2009.06.005>

- [33] Thomas, C., J. Setién, and J. A. Polanco. "Structural recycled aggregate concrete made with precast wastes." *Construction and Building Materials* 114 (2016): 536-546. <https://doi.org/10.1016/j.conbuildmat.2016.03.203>
- [34] Krishna, S. Siva Rama, V. Sowjanya Vani, and Shaik Khader Vali Baba. "Studies on mechanical properties of ternary blended self compacting concrete using different percentages of recycled aggregate." *Int. J. Civ. Eng. Technol* 9 (2018): 1672-1680.
- [35] Tuyan, Murat, Ali Mardani-Aghabaglou, and Kambiz Ramyar. "Freeze–thaw resistance, mechanical and transport properties of self-consolidating concrete incorporating coarse recycled concrete aggregate." *Materials & Design* 53 (2014): 983-991. <https://doi.org/10.1016/j.matdes.2013.07.100>
- [36] Singh, Prabhat, Mohd Usman, Awadhesh Chandramauli, and Dinesh Kumar. "Brief experimental study on self compacting concrete." *Int. J. Civ. Eng. Technol* 9 (2018): 77-82.
- [37] Uygunoğlu, Tayfun, İlker Bekir Topçu, and Atila Gürhan Çelik. "Use of waste marble and recycled aggregates in self-compacting concrete for environmental sustainability." *Journal of cleaner production* 84 (2014): 691-700. <https://doi.org/10.1016/j.jclepro.2014.06.019>
- [38] Long, W., J. Shi, W. Wang, and X. Fang. "Shrinkage of hybrid fiber reinforced self-consolidating concrete with recycled aggregate." In *Proceedings of the SCC 2016 8th International RILEM Symposium on Self-Compacting Concrete. Flowing toward Sustainability*, pp. 751-762. 2016.
- [39] Wang, Xingguo, Fei Cheng, Yixin Wang, Xianggang Zhang, and Haicheng Niu. "Impact properties of recycled aggregate concrete with nanosilica modification." *Advances in Civil Engineering* 2020, no. 1 (2020): 8878368. <https://doi.org/10.1155/2020/8878368>
- [40] Mahakavi, P., and R. Chithra. "Effect of recycled coarse aggregate and manufactured sand in self compacting concrete." *Australian Journal of Structural Engineering* 21, no. 1 (2020): 33-43. <https://doi.org/10.1080/13287982.2019.1636519>
- [41] Yu, R., P. Spiesz, and H. J. H. Brouwers. "Effect of nano-silica on the hydration and microstructure development of Ultra-High Performance Concrete (UHPC) with a low binder amount." *Construction and Building Materials* 65 (2014): 140-150. <https://doi.org/10.1016/j.conbuildmat.2014.04.063>
- [42] Manzi, Stefania, Claudio Mazzotti, and Maria Chiara Bignozzi. "Self-compacting concrete with recycled concrete aggregate: Study of the long-term properties." *Construction and Building Materials* 157 (2017): 582-590. <https://doi.org/10.1016/j.conbuildmat.2017.09.129>
- [43] Zhou, Xiangming, Zongjin Li, Mizi Fan, and Huapeng Chen. "Rheology of semi-solid fresh cement pastes and mortars in orifice extrusion." *Cement and Concrete Composites* 37 (2013): 304-311. <https://doi.org/10.1016/j.cemconcomp.2013.01.004>
- [44] Martínez-García, Rebeca, M. Ignacio Guerra-Romero, Julia M. Morán-del Pozo, Jorge de Brito, and Andrés Juan-Valdés. "Recycling aggregates for self-compacting concrete production: A feasible option." *Materials* 13, no. 4 (2020): 868. <https://doi.org/10.3390/ma13040868>
- [45] Rathakrishnan, Vimal, Salmia Beddu, and A. Ahmed. "Comparison studies between machine learning optimisation technique on predicting concrete compressive strength." *Res. Sq* 54, no. 10.21203 (2021). <https://doi.org/10.21203/rs.3.rs-381936/v1>
- [46] Nayyar Hassan, Ahmad, and Ayman El-Hag. "Two-layer ensemble-based soft voting classifier for transformer oil interfacial tension prediction." *Energies* 13, no. 7 (2020): 1735. <https://doi.org/10.3390/en13071735>
- [47] Koya, Bhanu Prakash. "Comparison of different machine learning algorithms to predict mechanical properties of concrete." (2021). <https://doi.org/10.1080/15376494.2021.1917021>
- [48] Du, Xuedan, Yinghao Cai, Shuo Wang, and Leijie Zhang. "Overview of deep learning." In *2016 31st Youth Academic Annual Conference of Chinese Association of Automation (YAC)*, pp. 159-164. IEEE, 2016. <https://doi.org/10.1109/YAC.2016.7804882>
- [49] Schmidhuber, Jürgen. "Deep learning in neural networks: An overview." *Neural networks* 61 (2015): 85-117. <https://doi.org/10.1016/j.neunet.2014.09.003>
- [50] Nikoo, Mehdi, Farshid Torabian Moghadam, and Łukasz Sadowski. "Prediction of concrete compressive strength by evolutionary artificial neural networks." *Advances in materials science and engineering* 2015, no. 1 (2015): 849126. <https://doi.org/10.1155/2015/849126>
- [51] Levenberg, Kenneth. "A method for the solution of certain non-linear problems in least squares." *Quarterly of applied mathematics* 2, no. 2 (1944): 164-168. <https://doi.org/10.1090/qam/10666>
- [52] Marquardt, Donald W. "An algorithm for least-squares estimation of nonlinear parameters." *Journal of the society for Industrial and Applied Mathematics* 11, no. 2 (1963): 431-441. <https://doi.org/10.1137/0111030>
- [53] MacKay, David JC. "A practical Bayesian framework for backpropagation networks." *Neural computation* 4, no. 3 (1992): 448-472. <https://doi.org/10.1162/neco.1992.4.3.448>

- [54] Hagan, Martin T., Howard B. Demuth, and Orlando De Jesús. "An introduction to the use of neural networks in control systems." *International Journal of Robust and Nonlinear Control: IFAC-Affiliated Journal* 12, no. 11 (2002): 959-985. <https://doi.org/10.1002/rnc.727>
- [55] Meiller, Martin Fodslette. "A scaled conjugate gradient algorithm for fast supervised learning." *Neural networks* 6, no. 4 (1993): 525-533. [https://doi.org/10.1016/S0893-6080\(05\)80056-5](https://doi.org/10.1016/S0893-6080(05)80056-5)
- [56] Khademi, Faeze, Sayed Mohammadmehdi Jamal, Neela Deshpande, and Shreenivas Londhe. "Predicting strength of recycled aggregate concrete using artificial neural network, adaptive neuro-fuzzy inference system and multiple linear regression." *International Journal of Sustainable Built Environment* 5, no. 2 (2016): 355-369. <https://doi.org/10.1016/j.ijsbe.2016.09.003>
- [57] Bilim, Cahit, Cengiz D. Atiş, Harun Tanyildizi, and Okan Karahan. "Predicting the compressive strength of ground granulated blast furnace slag concrete using artificial neural network." *Advances in Engineering Software* 40, no. 5 (2009): 334-340. <https://doi.org/10.1016/j.advgengsoft.2008.05.005>
- [58] Uysal, Mucteba, and Harun Tanyildizi. "Predicting the core compressive strength of self-compacting concrete (SCC) mixtures with mineral additives using artificial neural network." *Construction and Building Materials* 25, no. 11 (2011): 4105-4111. <https://doi.org/10.1016/j.conbuildmat.2010.11.108>
- [59] Hanbay, Davut, Ibrahim Turkoglu, and Yakup Demir. "Prediction of wastewater treatment plant performance based on wavelet packet decomposition and neural networks." *Expert systems with applications* 34, no. 2 (2008): 1038-1043. <https://doi.org/10.1016/j.eswa.2006.10.030>
- [60] Baghirli, Orkhan. "Comparison of Lavenberg-Marquardt, scaled conjugate gradient and Bayesian regularization backpropagation algorithms for multistep ahead wind speed forecasting using multilayer perceptron feedforward neural network." (2015).
- [61] Kişi, Özgür, and Erdal Uncuoğlu. "Comparison of three back-propagation training algorithms for two case studies." (2005).
- [62] Demuth, Howard, Mark Beale, and Martin Hagan. "Neural network toolbox." *For Use with MATLAB. The MathWorks Inc* 2000 (1992).
- [63] Babajanzadeh, Milad, and Valiollah Azizifar. "Compressive strength prediction of self-compacting concrete incorporating silica fume using artificial intelligence methods." *Civ. Eng. J* 4 (2018): 1542. <https://doi.org/10.28991/cej-0309193>
- [64] Olu-Ajayi, Razak, Hafiz Alaka, Ismail Sulaimon, Funlade Sunmola, and Saheed Ajayi. "Building energy consumption prediction for residential buildings using deep learning and other machine learning techniques." *Journal of Building Engineering* 45 (2022): 103406. <https://doi.org/10.1016/j.jobbe.2021.103406>
- [65] Ali, Esraa Emam, and Sherif H. Al-Tersawy. "Recycled glass as a partial replacement for fine aggregate in self compacting concrete." *Construction and Building Materials* 35 (2012): 785-791. <https://doi.org/10.1016/j.conbuildmat.2012.04.117>
- [66] Suescum-Morales, David, Lorenzo Salas-Morera, José Ramón Jiménez, and Laura García-Hernández. "A novel artificial neural network to predict compressive strength of recycled aggregate concrete." *Applied Sciences* 11, no. 22 (2021): 11077. <https://doi.org/10.3390/app112211077>
- [67] Shang, Meijun, Hejun Li, Ayaz Ahmad, Waqas Ahmad, Krzysztof Adam Ostrowski, Fahid Aslam, Panuwat Joyklad, and Tomasz M. Majka. "Predicting the mechanical properties of RCA-based concrete using supervised machine learning algorithms." *Materials* 15, no. 2 (2022): 647. <https://doi.org/10.3390/ma15020647>